User Manual

800W-4000W
Hybrid solar inverter

Version: 1.4

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ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS

WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
5. **CAUTION** – Only qualified personnel can install this device with battery.
6. **NEVER** charge a frozen battery.
7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
10. Fuses (3 pieces of 40A, 32VDC for 800W/1.6KW, 4 pieces of 40A, 32VDC for 2.4KW,1 piece of 200A, 58VDC for 3.2KW and 4.0KW) are provided as over-current protection for the battery supply
11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, MPPT solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

Features

- Pure sine wave inverter
- Built-in MPPT solar charge controller
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Auto restart while AC is recovering
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance
- Cold start function

Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- Generator or Utility.
- PV modules (option)

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

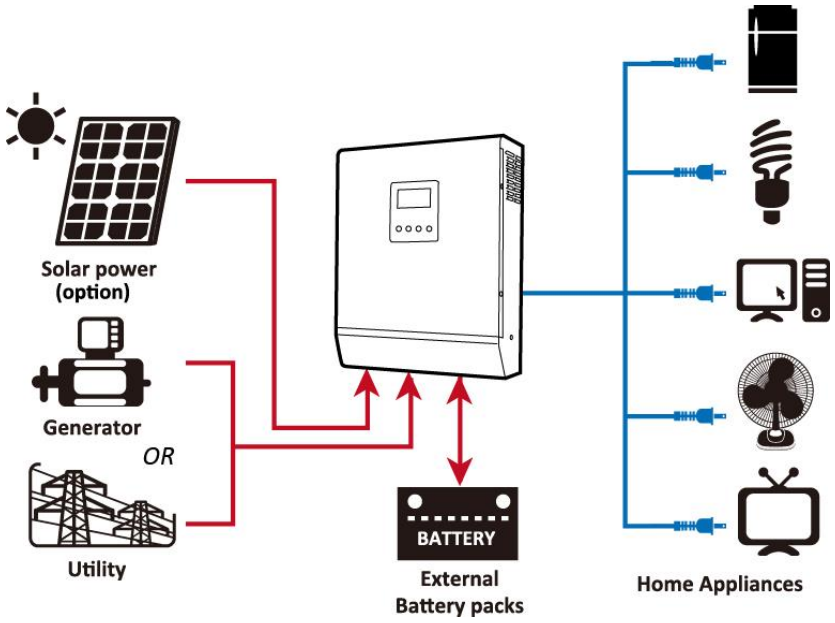
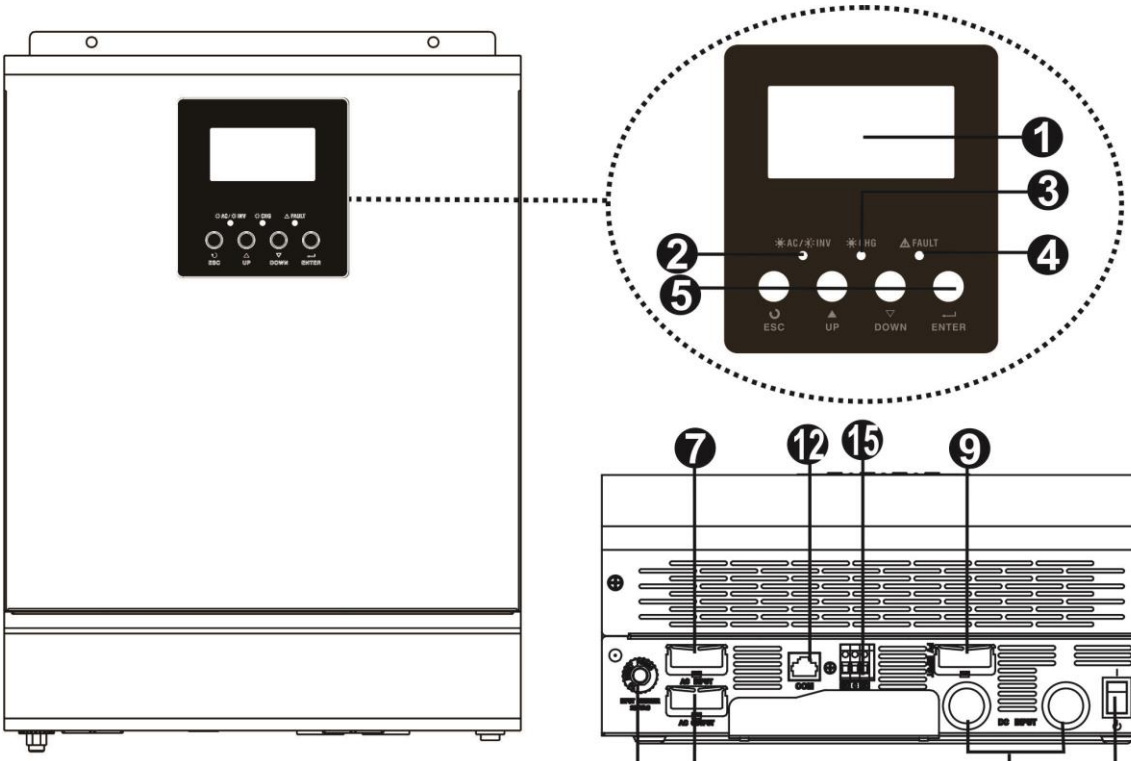
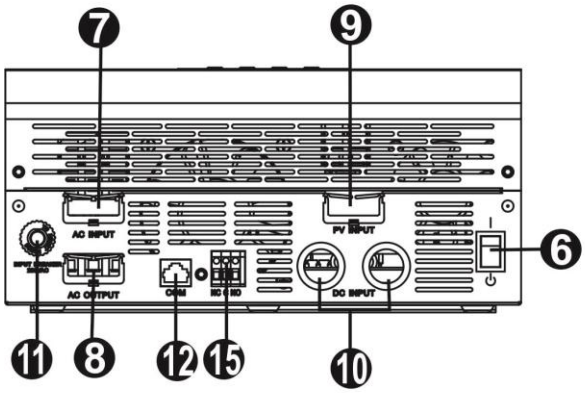


Figure 1 Hybrid Power System

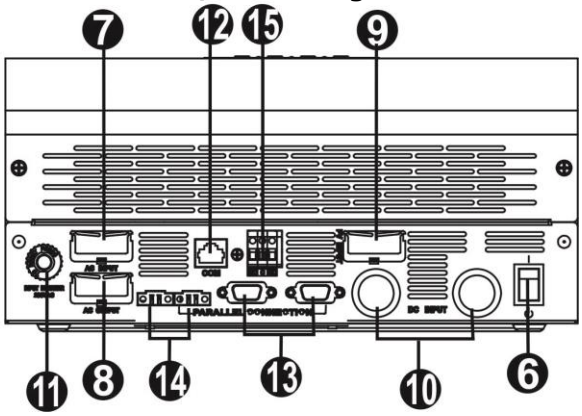
Product Overview



3.2KW/4.0KW single



800W-2.4KW model



3.2KW/4.0KW parallel model

NOTE: For parallel model installation and operation, please check separate parallel installation guide for the details.

1. LCD display
2. Status indicator
3. Charging indicator
4. Fault indicator
5. Function buttons
6. Power on/off switch
7. AC input
8. AC output
9. PV input
10. Battery input
11. Circuit breaker
12. RS232 communication port
13. Parallel communication cable (only for parallel model)
14. Current sharing cable (only for parallel model)

INSTALLATION

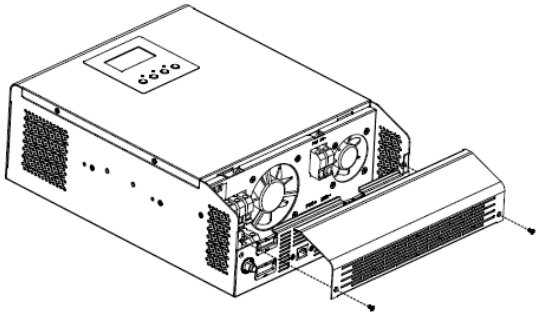
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit x 1
- User manual x 1
- Communication cable x 1
- Software CD x 1

Preparation

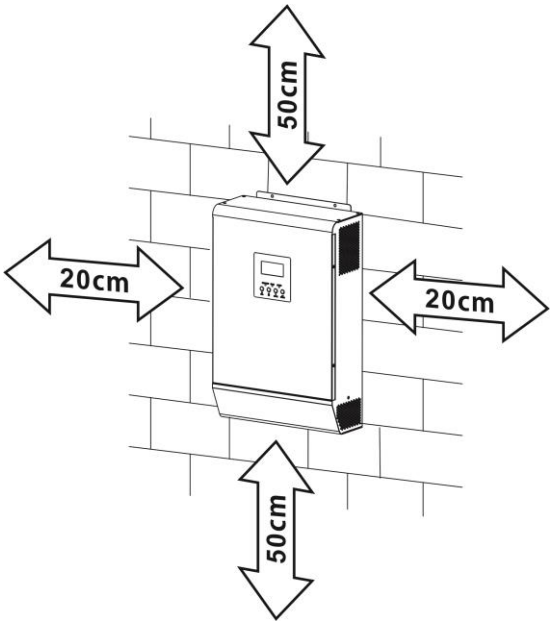
Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



Mounting the Unit

Consider the following points before selecting where to install:

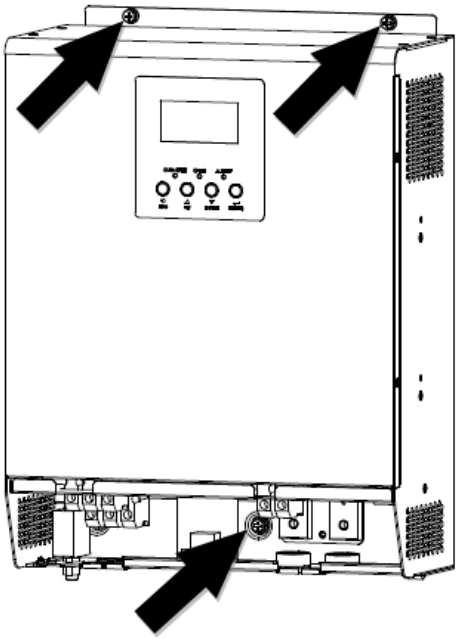
- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



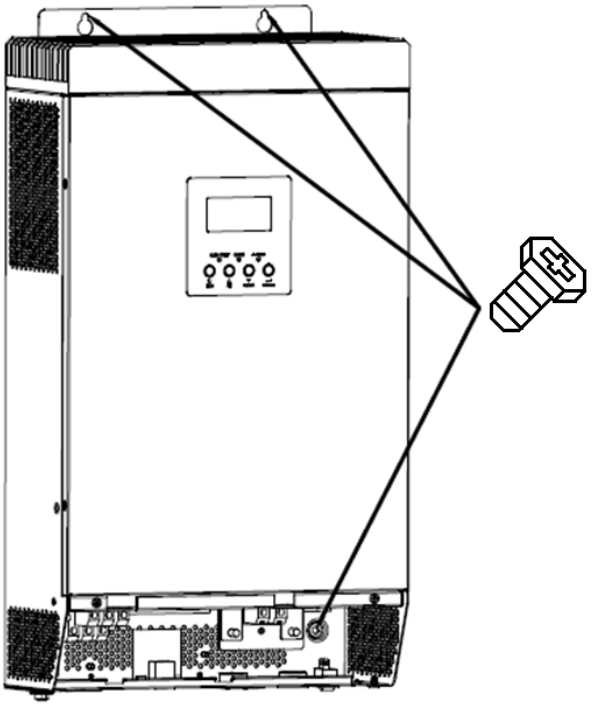
⚠ **SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.**

Install the unit by screwing three screws.

800W-2.4KW 24V, 800W/2.4KW 48V model



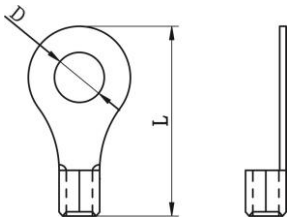
1.6-2.4KW 24V/48V Plus, 3.2-4KW 48V model



Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

Ring terminal:



WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

Recommended battery cable and terminal size:

Model	Typical Amperage	Battery Capacity	Wire Size	Ring Terminal			Torque Value
				Cable mm^2	Dimensions		
					D (mm)	L (mm)	
1000W 48V	20A	100AH	1*14AWG	2	6.4	21.8	2~ 3 Nm
800W 24V, 1.6KW 48V	33A	100AH	1*10AWG	5	6.4	22.5	2~ 3 Nm
2.4KW 48V	50A	100AH	1*8AWG	8	6.4	23.8	2~ 3 Nm
1.6KW 24V	66A	100AH	1*6AWG	14	6.4	29.2	2~ 3 Nm
		200AH	2*10AWG	8	6.4	23.8	
2.4KW 24V	100A	100AH	1*4AWG	22	6.4	33.2	2~ 3 Nm
		200AH	2*8AWG	14	6.4	29.2	

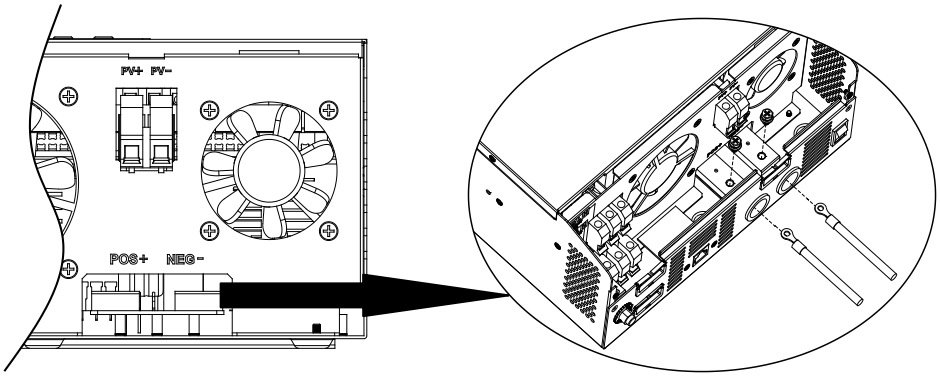
3.2KW	66A	200AH	1*4AWG	22	6.4	33.2	2~ 3 Nm
			2*8AWG	14	6.4	29.2	
4.0KW	87A	200AH	1*4AWG	22	6.4	33.2	2~ 3 Nm
			2*8AWG	14	6.4	29.2	

Please follow below steps to implement battery connection:

1. Assemble battery ring terminal based on recommended battery cable and terminal size.
2. Connect all battery packs as units requires. It's suggested to connect at least 100Ah capacity battery for 800W-2.4KW model and at least 200Ah capacity battery for 3.2KW/4kw model.

NOTE: Please only use sealed lead acid battery or sealed GEL/AGM lead-acid battery.

3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.



⚠	**WARNING: Shock Hazard** Installation must be performed with care due to high battery voltage in series.

⚠	**CAUTION!!** Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur. **CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are connected tightly. **CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 10A for 800W, 20A for 1.6KW, 32A for 2.4KW, 40A for 3.2KW and 50A for 4.0KW.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

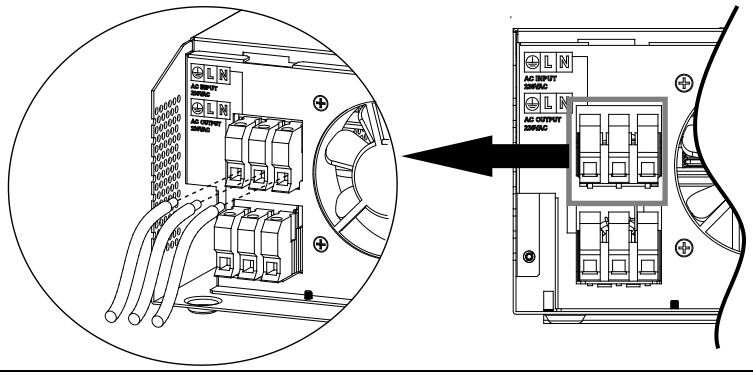
WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
800W/1000W	16 AWG	0.5~ 0.6 Nm
1.6KW 230VAC	14 AWG	0.8~ 1.0 Nm
1.6KW 120VAC 2.4KW	12 AWG	1.2~ 1.6 Nm
3.2KW	10 AWG	1.4~ 1.6Nm
4.0KW	8 AWG	1.4~ 1.6Nm

Please follow below steps to implement AC input/output connection:

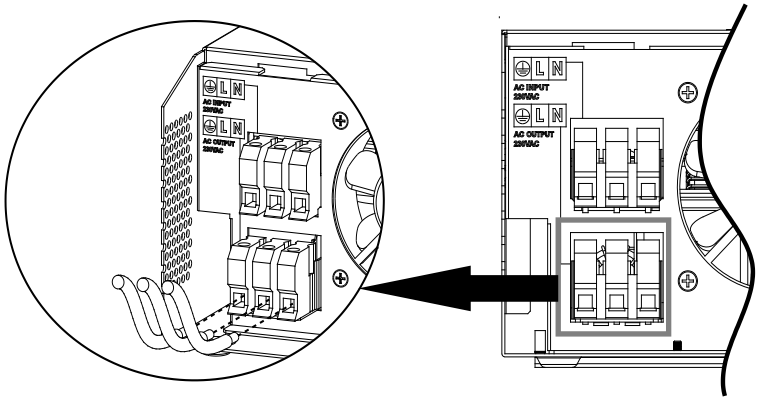
1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor (⏚) first.
   ⏚→**Ground (yellow-green)**
   L→LINE (brown or black)
   N→Neutral (blue)



⚠	**WARNING:** Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (⏚) first.
   ⏚→**Ground (yellow-green)**
   L→LINE (brown or black)

N→Neutral (blue)



5. Make sure the wires are securely connected.

CAUTION: Important
Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.
WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Typical Amperage	Cable Size	Torque
800W 24V / 1.6KW 24V/ 2.4KW 24V	25A	12 AWG	1.2~1.6 Nm
1000W 48V / 2.4KW 48V	18A	14 AWG	1.2~1.6 Nm
1.6KW 24V Plus 2.4KW 24V Plus 1.6KW 48V Plus 2.4KW 48V Plus 3.2KW / 4.0KW	60A	8 AWG	1.4~1.6 Nm

PV Module Selection:

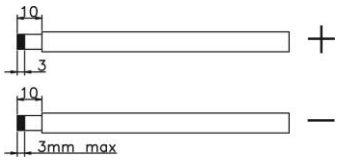
When selecting proper PV modules, please be sure to consider below parameters:

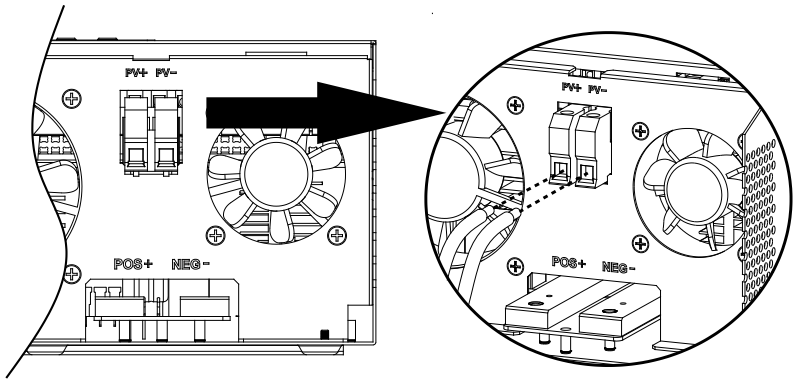
1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

Solar Charging Mode				
INVERTER MODEL	**800W 24V 1.6KW 24V 2.4KW 24V**	**1000W 48V 2.4KW 48V**	**1.6KW 24V Plus/ 2.4KW 24V Plus**	**1.6KW 48V lus/2.4KW 48V Plus/ 3.2KW/4.0KW**
Max. PV Array Open Circuit Voltage	75Vdc max	102Vdc max	145Vdc	
PV Array MPPT Voltage Range	30~66Vdc	60~88Vdc	30~115Vdc	60~115Vdc
Min. battery voltage for PV charge	17Vdc	34Vdc	17Vdc	34Vdc

Please follow below steps to implement PV module connection:

1. Remove insulation sleeve 10 mm for positive and negative conductors.
2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.

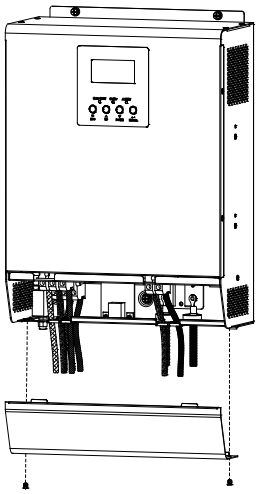




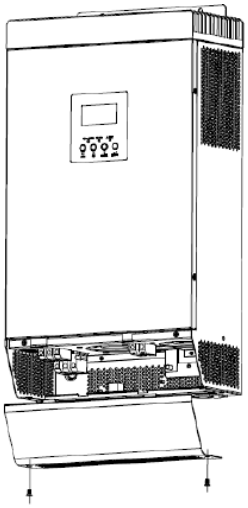
3. Make sure the wires are securely connected.

Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.



800W/1.6KW/2.4KW



1.6KW Plus/2.4KW Plus/3.2KW/4.0KW

Communication Connection

Please use supplied communication cable to connect to inverter and PC. Insert bundled CD into a computer and follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software inside of CD.

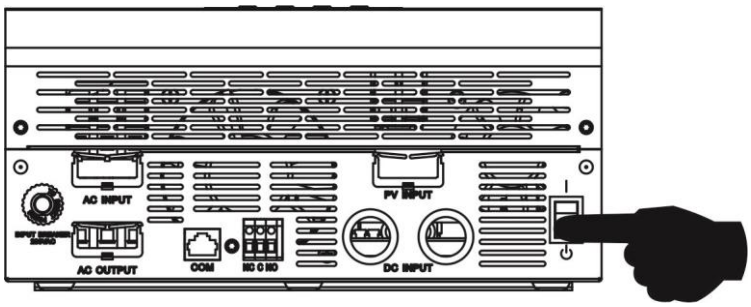
Dry Contact Signal

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

<table>
<tr><td rowspan="2">Unit Status</td><td colspan="3" rowspan="2">Condition</td><td colspan="2">Dry contact port:
</td></tr>
<tr><td>NC & C</td><td>NO & C</td></tr>
<tr><td>Power Off</td><td colspan="3">Unit is off and no output is powered.</td><td>Close</td><td>Open</td></tr>
<tr><td rowspan="5">Power On</td><td colspan="3">Output is powered from Utility.</td><td>Close</td><td>Open</td></tr>
<tr><td rowspan="4">Output is powered from Battery or Solar.</td><td rowspan="2">Program 01 set as Utility</td><td>Battery voltage < Low DC warning voltage</td><td>Open</td><td>Close</td></tr>
<tr><td>Battery voltage > Setting value in Program 13 or battery charging reaches floating stage</td><td>Close</td><td>Open</td></tr>
<tr><td rowspan="2">Program 01 is set as SBU or Solar first</td><td>Battery voltage < Setting value in Program 12</td><td>Open</td><td>Close</td></tr>
<tr><td>Battery voltage > Setting value in Program 13 or battery charging reaches floating stage</td><td>Close</td><td>Open</td></tr>
</table>

OPERATION

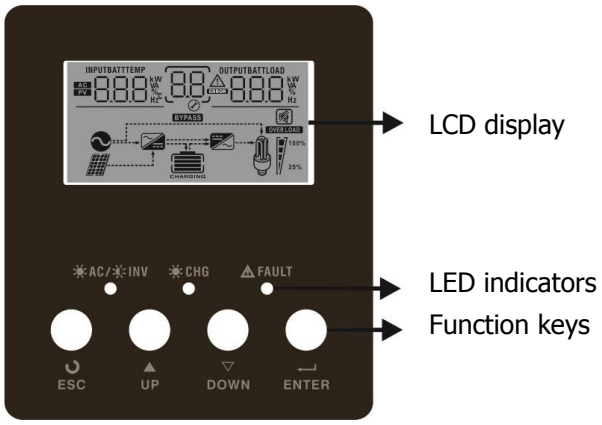
Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



LED Indicator

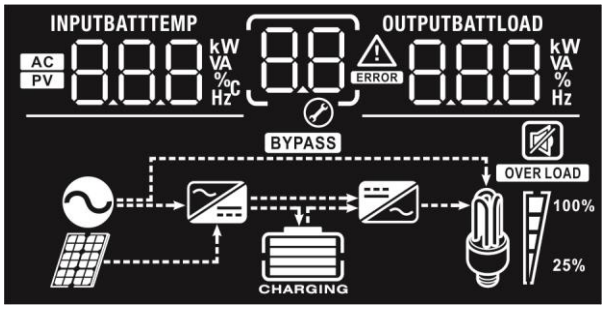
LED Indicator			Messages
AC / INV	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
CHG	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
FAULT	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

Function Keys

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection

ENTER	To confirm the selection in setting mode or enter setting mode

LCD Display Icons



Icon	Function description
Input Source Information	
AC	Indicates the AC input.
PV	Indicates the PV input
INPUTBATT 888 kW VA % Hz	Indicate input voltage, input frequency, PV voltage, battery voltage and charger current.
Configuration Program and Fault Information	
88	Indicates the setting programs.
88 ERROR	Indicates the warning and fault codes. Warning: 88 flashing with warning code. Fault: 88 ERROR lighting with fault code
Output Information	
OUTPUTBATTLOAD 888 kW VA % Hz	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.
Battery Information	
CHARGING	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.

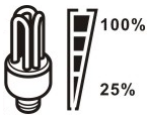
In AC mode, it will present battery charging status.

Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top

		bar will flash.
Floating mode. Batteries are fully charged.		4 bars will be on.

In battery mode, it will present battery capacity.

Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.717V/cell	
	1.717V/cell ~ 1.8V/cell	
	1.8 ~ 1.883V/cell	
	> 1.883 V/cell	
50%> Load > 20%	< 1.817V/cell	
	1.817V/cell ~ 1.9V/cell	
	1.9 ~ 1.983V/cell	
	> 1.983	
Load < 20%	< 1.867V/cell	
	1.867V/cell ~ 1.95V/cell	
	1.95 ~ 2.033V/cell	
	> 2.033	

Load Information				
OVER LOAD	Indicates overload.			
	Indicates the load level by 0-24%, 25-50%, 50-74% and 75-100%.			
	0%~25%	25%~50%	50%~75%	75%~100%

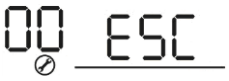
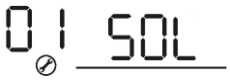
Mode Operation Information	
	Indicates unit connects to the mains.
	Indicates unit connects to the PV panel.
BYPASS	Indicates load is supplied by utility power.

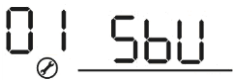
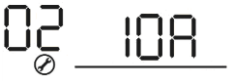
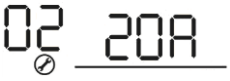
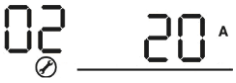
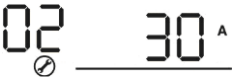
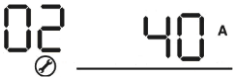
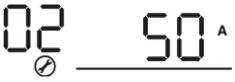
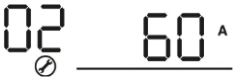
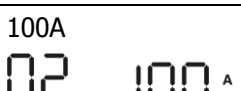
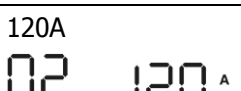
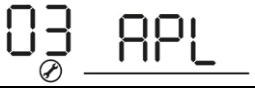
	Indicates the utility charger circuit is working.
	Indicates the DC/AC inverter circuit is working.
Mute Operation	
	Indicates unit alarm is disabled.

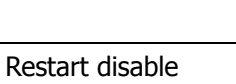
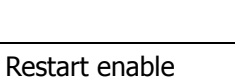
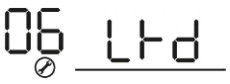
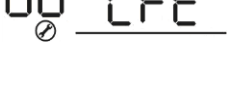
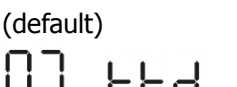
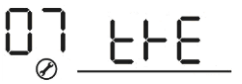
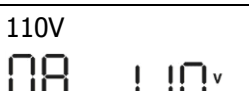
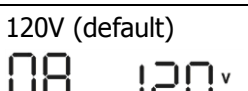
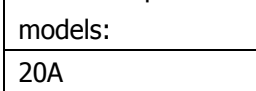
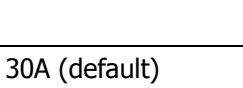
LCD Setting

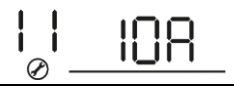
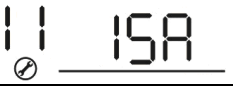
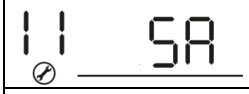
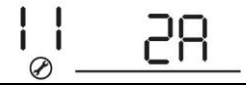
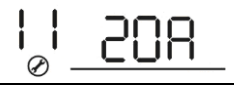
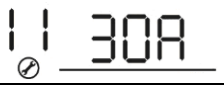
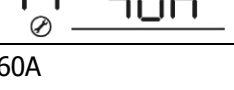
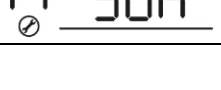
After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

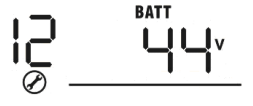
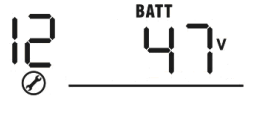
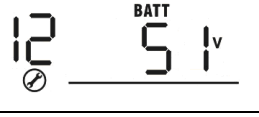
Setting Programs:

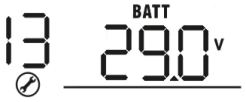
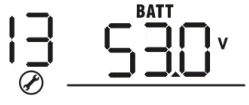
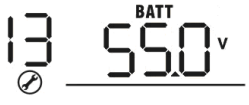
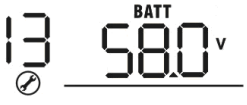
Program	Description	Selectable option	
00	Exit setting mode	Escape 	
01	Output source priority: To configure load power source priority	Solar first 	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power the loads at the same time. Utility provides power to the loads only when any one condition happens: - Solar energy is not available - Battery voltage drops to either low-level warning voltage or the setting point in program 12.
		Utility first (default)	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.

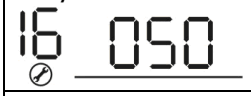
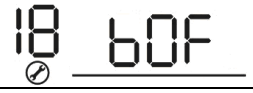
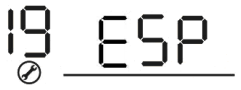
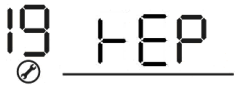
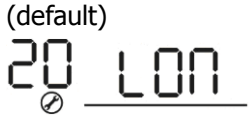
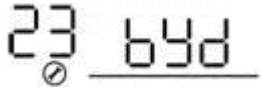
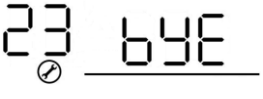
		SBU priority 	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	Available options in 800W 24V and 1000W/2.4KW 48V models:	
		10A 	20A (default)
		Available options in 1.6-2.4KW 24V models:	
		20A 	30A (default)
		Available options in1.6-2.4KW 24V/48V Plus and3.2-4KW 48V models:	
		10A (Not available for 2-3KVA 24V Plus) 	20A 
		30A 	40A 
		50A 	60A (default) 
		Available options in 4K/5K model	
		70A 	80A
		90A 	100A 
		110A 	120A 
03	AC input voltage range	Appliances (default) 	If selected, acceptable AC input voltage range will be within 90-280VAC.

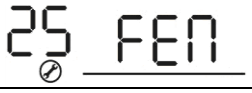
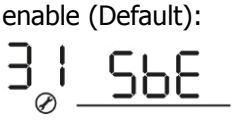
		UPS 	If selected, acceptable AC input voltage range will be within 170-280VAC.
04	Power saving mode enable/disable	Saving mode disable (default) 	If disabled, no matter connected load is low or high, the on/off status of inverter output will not be effected.
		Saving mode enable 	If enabled, the output of inverter will be off when connected load is pretty low or not detected.
05	Battery type	AGM (default) 	Flooded
		User-Defined 	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
06	Auto restart when overload occurs	Restart disable (default) 	Restart enable 
07	Auto restart when over temperature occurs	Restart disable (default) 	Restart enable 
08	Output voltage (only available for 120Vac models)	110V 	120V (default) 
09	Output frequency	50Hz (default) 	60Hz 
11	Maximum utility charging current	Available options in 800W 24V and 1.6KW 24V Plus 120Vac model:	
		10A 	20A(default):
		Available options in 1.6-2.4KW 24V and 1.6-2.4KW 24V Plus models:	
		20A 	30A (default) 
		Available options in 1KW/2.4KW 48V and 1.6-2.4KW 48V Plus models:	

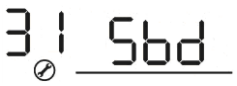
		10A 	15A(default): 
		Available options in 1.6KW 48V Plus 120Vac model:	
		5A 	10A(default)
		Available options in 3.2KW/4.0KW models:	
		2A 	10A
		20A 	30A (default) 
		40A 	50A 
		60A 	

<table>
<tr><td rowspan="11">12</td><td rowspan="11">Setting voltage point back to utility source when selecting “SBU priority” or “Solar first” in program 01.</td><td colspan="2">Available options in 24V models:</td></tr>
<tr><td>22.0V
 </td><td>22.5V
 </td></tr>
<tr><td>23.0V (default)
 </td><td>23.5V
 </td></tr>
<tr><td>24.0V
 </td><td>24.5V
 </td></tr>
<tr><td>25.0V
 </td><td>25.5V
 </td></tr>
<tr><td colspan="2">Available options in 48V models:</td></tr>
<tr><td>44V
  </td><td>45V
 </td></tr>
<tr><td>46V (default)
 </td><td>47V
  </td></tr>
<tr><td>48V
 </td><td>49V
 </td></tr>
<tr><td>50V
 </td><td>51V
  </td></tr>
<tr><td rowspan="3">13</td><td rowspan="3">Setting voltage point back to battery mode when selecting “SBU priority” or “Solar first” in program 01.</td><td colspan="2">Available options in 24V models:</td></tr>
<tr><td>Battery fully charged
 </td><td>24V
 </td></tr>
<tr><td>24.5V
 </td><td>25V
 </td></tr>
</table>

		25.5V	26V
		26.5V	27V (default)
		27.5V	28V
		28.5V	29V 
		Available options in 48V models:	
		Battery fully charged	48V
		49V	50V
		51V	52V
		53V 	54V (default)
		55V 	56V
		57V	58V 
16	Charger source priority: To configure charger source	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	

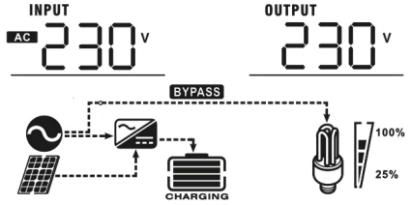
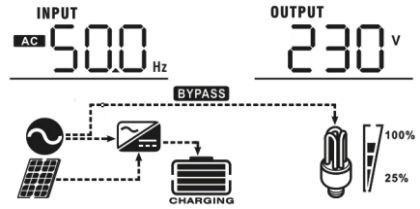
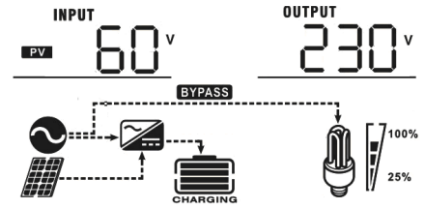
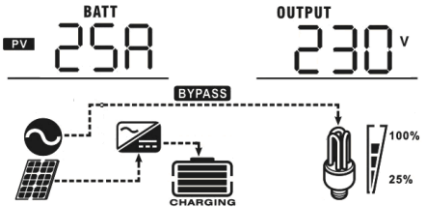
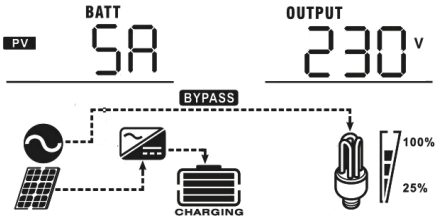
	priority	Solar first	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Utility first	Utility will charge battery as first priority. Solar energy will charge battery only when utility power is not available.
		Solar and Utility (Only available for 3.2KW/4KW model)	Solar energy and utility will charge battery at the same time.
		Only Solar 	Solar energy will be the only charger source no matter utility is available or not.
		If this inverter/charger is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
18	Alarm control	Alarm on (default)	Alarm off 
19	Auto return to default display screen	Return to default display screen (default) 	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen 	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default) 	Backlight off
22	Beeps while primary source is interrupted	Alarm on (default)	Alarm off
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) 	Bypass enable 

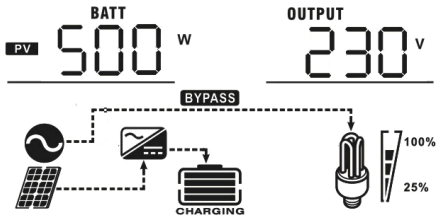
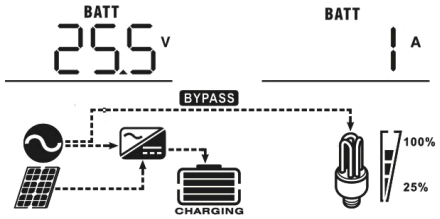
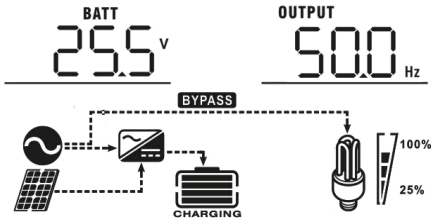
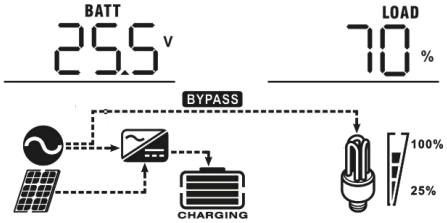
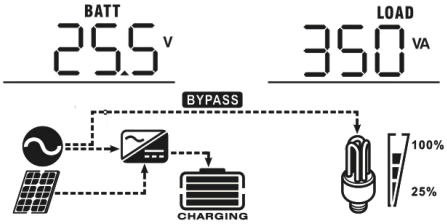
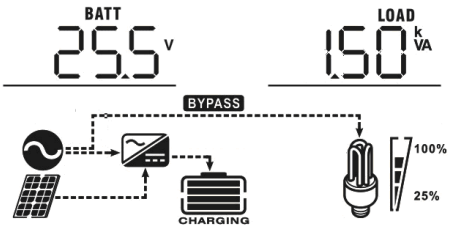
25	Record Fault code	Record enable 	Record disable (default)
26	Bulk charging voltage (C.V voltage)	24V model default setting: 28.2V	
		48V model default setting: 56.4V	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 24.0V to 29.2V for 24V model and 48.0V to 58.4V for 48V model. Increment of each click is 0.1V.	
27	Floating charging voltage	24V model default to 27.0V	
		48V model default setting: 54.0V	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 24.0V to 29.2V for 24V model, 48.0V to 58.4V for 48V model. Increment of each click is 0.1V.	
29	Low DC cut-off voltage	24V model default setting: 21.0V	
		48V model default setting: 42.0V	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 20.0V to 24.0V for 24V model, 40.0V to 48.0V for 48V model. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.	
31	Solar power balance: When enabled, solar input power will be automatically adjusted according to connected load power. (Only available for	Solar power balance enable (Default): 	If selected, solar input power will be automatically adjusted according to the following formula: Max. input solar power = Max. battery charging power + Connected load power.

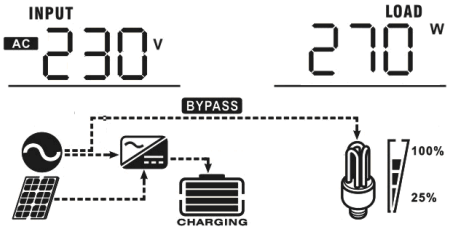
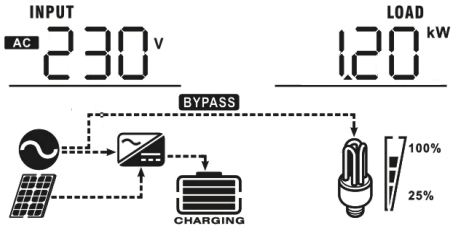
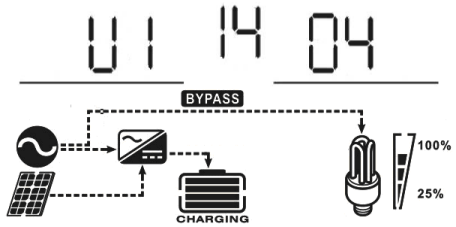
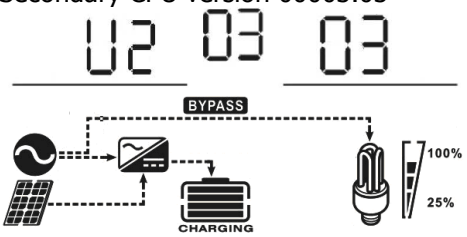
	3.2KW/4.0KW model)	Solar power balance disable: 	If selected, the solar input power will be the same to max. battery charging power no matter how much loads are connected. The max. battery charging power will be based on the setting current in program 02. (Max. solar power = Max. battery charging power)

Display Setting

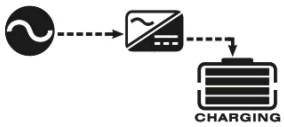
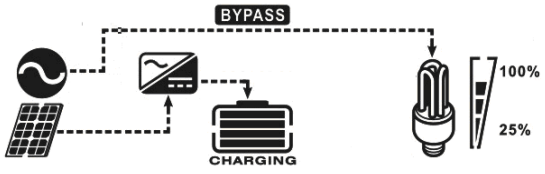
The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, MPPT charging current, MPPT charging power, battery voltage, output voltage, output frequency, load percentage, load in VA, load in Watt, DC discharging current, main CPU Version and second CPU Version.

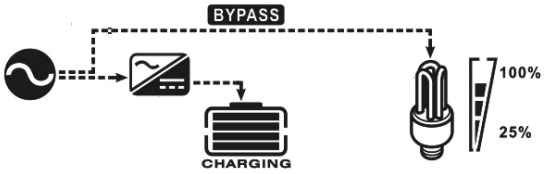
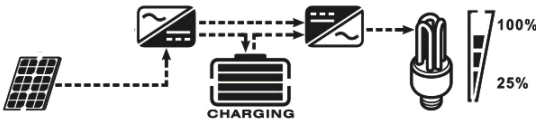
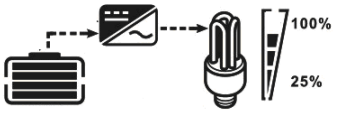
Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V 
Input frequency	Input frequency=50Hz 
PV voltage	PV voltage=60V 
MPPT Charging current	Current ≧10A  Current < 10A 

MPPT Charging power	MPPT charging power=500W 
Battery voltage/ DC discharging current	Battery voltage=25.5V, discharging current=1A 
Output frequency	Output frequency=50Hz 
Load percentage	Load percent=70% 
Load in VA	When connected load is lower than 1KVA , load in VA will present xxxVA like below chart.  When load is larger than 1kVA (≧1KVA), load in VA will present x.xkVA like below chart. 

Load in Watt	When load is lower than 1kVA, load in W will present xxxW like below chart.  When load is larger than 1kW (≧1KW), load in W will present x.xkW like below chart. 
Main CPU version checking	Main CPU version 00014.04 
Secondary CPU version checking	Secondary CPU version 00003.03 

Operating Mode Description

Operation mode	Description	LCD display
Standby mode / Power saving mode **Note:** *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output is supplied by the unit but it still can charge batteries.	Charging by utility. 
		Charging by PV energy.
		No charging.
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility. (Only available in 800/1K/1.6K/2.4K model)
		Charging by PV energy.
		No charging.
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	Utility can power loads when the unit starts up without battery. (Only available in 3.2K/4.0K model with single operation)	Power from utility
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by PV energy 
		Charging by utility.

		
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy. 
		Power from battery only. 

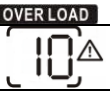
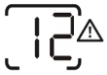
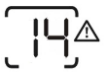
Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	
02	Over temperature	
03	Battery voltage is too high	
04	Battery voltage is too low	
05	Output short circuited or over temperature is detected by internal converter components.	
06	Output voltage is abnormal. (For 800/1K/1.6K/2.4K model) Output voltage is too high. (For 3.2K/4.0K model)	
07	Overload time out	
08	Bus voltage is too high	
09	Bus soft start failed	
11	Main relay failed	
51	Over current or surge	
52	Bus voltage is too low	
53	Inverter soft start failed	
55	Over DC voltage in AC output	
56	Battery connection is open	

57	Current sensor failed	
58	Output voltage is too low	

NOTE: Fault codes 51, 52, 53, 55, 56, 57 and 58 are only available in 3.2K/4.0K model.

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
03	Battery is over-charged	Beep once every second	
04	Low battery	Beep once every second	
07	Overload	Beep once every 0.5 second	
10	Output power derating	Beep twice every 3 seconds	
12	Solar charger stops due to low battery.		
13	Solar charger stops due to high PV voltage.		
14	Solar charger stops due to overload.		

SPECIFICATIONS

Table 1 Line Mode Specifications

INVERTER MODEL	**PVTS0824-MHW** PVTS**1624-MHW** PVTS**2424-MHW** **PVTS1048-MHW** PVTS**2448-MHW**	PVTS**1624-MHWE** PVTS**2424-MHWE** PVTS**1648-MHWE** PVTS**2448-MHWE**	PVTS**3248-MHW** PVTS**4048-MHW**
Input Voltage Waveform	Sinusoidal (utility or generator)		
Nominal Input Voltage	120Vac or 230Vac		
Low Loss Voltage	95Vac±7V or 170Vac±7V (UPS) 65Vac±7V or 90Vac±7V (Appliances)		
Low Loss Return Voltage	100Vac±7V or 180Vac±7V (UPS); 70Vac±7V or 100Vac±7V (Appliances)		
High Loss Voltage	140Vac±7V or 280Vac±7V		
High Loss Return Voltage	135Vac±7V or 270Vac±7V		
Max AC Input Voltage	150Vac or 300Vac		
Nominal Input Frequency	50Hz / 60Hz (Auto detection)		
Low Loss Frequency	40±1Hz		
Low Loss Return Frequency	42±1Hz		
High Loss Frequency	65±1Hz		
High Loss Return Frequency	63±1Hz		
Output Short Circuit Protection	Line mode: Circuit Breaker Battery mode: Electronic Circuits		
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)		
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)		

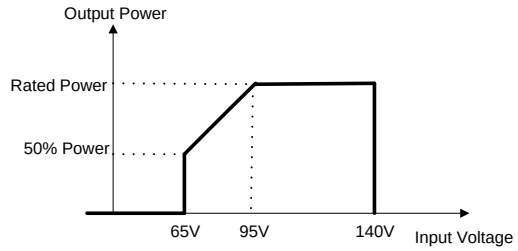
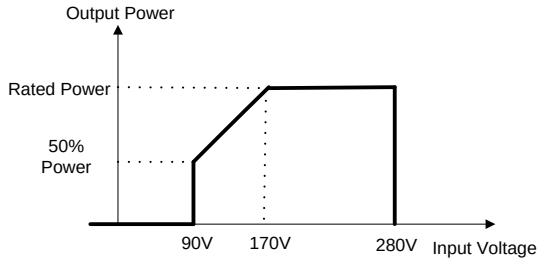
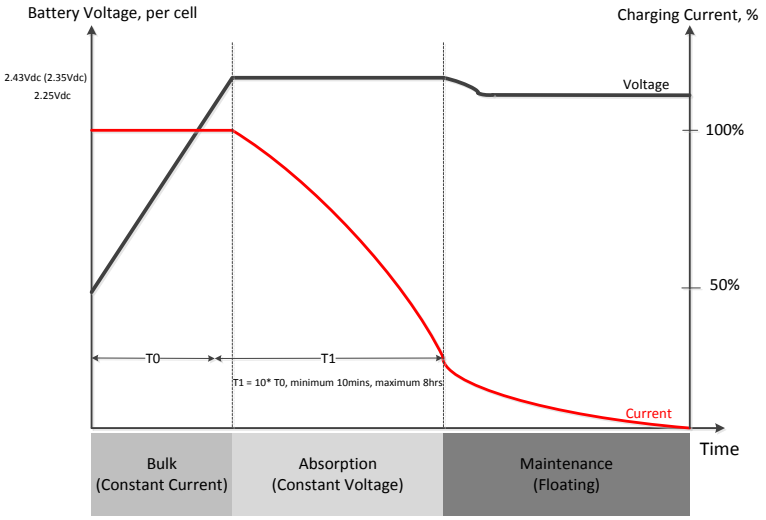
Output power derating: When AC input voltage drops to 95V or 170V depending on models, the output power will be derated.	120Vac model:  230Vac model: 

Table 2 Inverter Mode Specifications

INVERTER MODEL	PVTS**0824-MHW** PVTS**1624-MHW** PVTS**2424-MHW** PVTS**1624-MHWE** PVTS**2424-MHWE**	PVTS**1048-MHW** PVTS**2424-MHW** PVTS**1648-MHWE** PVTS**2448-MHWE**	PVTS**3248-MHW** PVTS**4048-MHW**
Rated Output Power	0.8KW/1KVA 1.6KW/2KVA 2.4KW /3KVA	1KW/1KVA 1.6KW/2KVA 2.4KW/3KVA	3.2KW/4KVA 4KW/5KVA
Output Voltage Waveform	Pure Sine Wave		
Output Voltage Regulation	110/120VAC±5%* or 230Vac±5%		
Output Frequency	60Hz or 50Hz		
Peak Efficiency	90%		
Overload Protection	5s@≥150% load; 10s@110%~150% load		
Surge Capacity	2* rated power for 5 seconds		
Nominal DC Input Voltage	24Vdc	48Vdc	
Cold Start Voltage	23.0Vdc	46.0Vdc	
Low DC Warning Voltage @ load < 20% @ 20% ≤ load < 50% @ load ≥ 50%	 22.0Vdc 21.4Vdc 20.2Vdc	 44.0Vdc 42.8Vdc 40.4Vdc	
Low DC Warning Return Voltage @ load < 20% @ 20% ≤ load < 50% @ load ≥ 50%	 23.0Vdc 22.4Vdc 21.2Vdc	 46.0Vdc 44.8Vdc 42.4Vdc	
Low DC Cut-off Voltage @ load < 20% @ 20% ≤ load < 50% @ load ≥ 50%	 21.0Vdc 20.4Vdc 19.2Vdc	 42.0Vdc 40.8Vdc 38.4Vdc	
High DC Recovery Voltage	29Vdc	58Vdc	
High DC Cut-off Voltage	31Vdc	62Vdc	60Vdc
No Load Power Consumption	<25W		<50W
Saving Mode Power Consumption	<10W		<15W

*3.2KW/4KW only supports 230VAC system.

Table 3 Charge Mode Specifications

Utility Charging Mode						
INVERTER MODEL		PVTS**0824-MHW** /TS16**24-MHW E-120**	PVTS**1624-MHW** PVTS**2424-MHW** PVTS**1624-MHWE** PVTS**2424-MHWE**	PVTS**1648-MHWE-120**	PVTS**1048-MHW** PVTS**2448-MHW** PVTS**1648-MHWE** PVTS**3248-MHWE**	PVTS**3248-MHW** PVTS**4048-MHW**
Charging Current (UPS) @ Nominal Input Voltage		10/20A	20/30A	5/10A	10/15A	2/10A/ 20/30A/ 40/50/60A
Bulk Charging Voltage	**Flooded Battery**	29.2		58.4		
	AGM / Gel Battery	28.2		56.4		
Floating Charging Voltage		27Vdc		54Vdc		
Charging Algorithm		3-Step				
Charging Curve						

Solar Charging Mode				
INVERTER MODEL	PVTS**0824-MHW** PVTS**1624-MHW** PVTS**2424-MHW**	PVTS**1048-MHW** PVTS**2448-MHW**	PVTS**1624-MHWE** PVTS**2424-MHWE**	PVTS**1648-MHWE** PVTS**3248-MHWE** PVTS**3248-MHW** PVTS**4048-MHW**
Rated Power	600W	900W	1500W	3000W
Efficiency	98.0% max.			
Max. PV Array Open Circuit Voltage	75Vdc max	102Vdc max	145Vdc	
PV Array MPPT Voltage Range	30~66Vdc	60~88Vdc	30~115Vdc	60~115Vdc
Min battery voltage for PV charge	17Vdc	34Vdc	17Vdc	34Vdc
Standby Power Consumption	2W			
Battery Voltage Accuracy	+/-0.3%			

PV Voltage Accuracy	+/-2V
Charging Algorithm	3-Step

Joint Utility and Solar Charging (Only available for 3.2KW and 4.0KW model)	
Max Charging Current	120Amp
Default Charging Current	60Amp

Table 4 General Specifications

INVERTER MODEL	PVTS0824-MHW PVTS1048-MHW	PVTS1624-MHW	PVTS2424-MHW PVTS2448MHW	PVTS1624-MHWE PVTS2424-MHWE PVTS1648-MHWE PVTS2448-MHWE	PVTS3248-MHW	PVTS4048-MHW
Safety Certification	CE					
Operating Temperature Range	0°C to 55°C					
Storage temperature	-15°C~ 60°C					
Dimension (D*W*H), mm	128 x 272 x 355			140 x 295 x 479	140 x295 x540	
Net Weight, kg	7.4	7.6	8.0	11.5	12.5	13.5

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (<1.4V/Cell) 2. Battery polarity is connected reversed.	1. Check if batteries and the wiring are connected well. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
		Temperature of internal converter component is over 120°C. (Only available for 800W-2.4KW models.)	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 02	Internal temperature of inverter component is over 100°C.	
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced.	

	Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.

Appendix: Approximate Back-up Time Table

Model	Load (VA)	Backup Time @24Vdc 100Ah (min)	Backup Time @24Vdc 200Ah (min)
PVTS**0824-MHW** PVTS**1048-MHW**	200	766	1610
	400	335	766
	600	198	503
	800	139	339
	1000	112	269
PVTS**1624-MHW**	200	766	1610
	400	335	766
	600	198	503
	800	139	339
	1000	112	269
	1200	95	227
	1400	81	176
	1600	62	140
	1800	55	125
	2000	50	112
PVTS**2448-MHW**	300	449	1100
	600	222	525
	900	124	303
	1200	95	227
	1500	68	164
	1800	56	126
	2100	48	108
	2400	35	94
	2700	31	74
	3000	28	67

Model	Load (VA)	Backup Time @ 48Vdc 100Ah (min)	Backup Time @ 48Vdc 200Ah (min)
PVTS**0824-MHW** PVTS**1048-MHW**	100	2529	5058
	200	1264	2529
	300	843	1686
	400	608	1279
	500	482	1035
	600	406	872
	700	310	710
	800	268	615
	900	231	540
	1000	186	471

Model	Load (VA)	Backup Time @ 48Vdc 100Ah (min)	Backup Time @ 48Vdc 200Ah (min)
PVTS**1624-MHW**	200	1581	3161
	400	751	1581
	600	491	1054
	800	331	760
	1000	268	615
	1200	221	508
	1400	172	387
	1600	136	335
	1800	120	295
	2000	106	257
PVTS**2424-MHW** PVTS**2448-MHW**	300	1054	2107
	600	491	1054
	900	291	668
	1200	196	497
	1500	159	402
	1800	123	301
	2100	105	253
	2400	91	219
	2700	71	174
	3000	63	155
PVTS**3248-MHW**	400	766	1610
	800	335	766
	1200	198	503
	1600	139	339
	2000	112	269
	2400	95	227
	2800	81	176
	3200	62	140
	3600	55	125
	4000	50	112
PVTS**4048-MHW**	500	613	1288
	1000	268	613
	1500	158	402
	2000	111	271
	2500	90	215
	3000	76	182
	3500	65	141
	4000	50	112
	4500	44	100
	5000	40	90

Note: Backup time depends on the quality of the battery, age of battery and type of battery.

Specifications of batteries may vary depending on different manufacturers.